

**General-purpose shrinkage compensated cementitious grout for dry packing, grouting, bolt fixing and bedding of machinery.**

# Five Star\*

## Grout



### Uses

- Under stanchion plates and machinery (static loads only).
- Grouting bearings, precast units, floors etc.
- Fixing anchor bolts, ballustrades, crash barriers, starter bars.
- Underpinning.
- Void filling.

**Note:** Five Star Grout must only be used in confined situations, e.g. under baseplates, in holes etc.

### About this product

SBD Five Star Grout is a premixed cementitious grout developed for applications where an economical grout with good flow and strength is required. SBD Five Star Grout Standard is based on specially selected Portland cements, graded aggregates and admixtures including a special form of carbon.

This special formulation produces a grout which conforms to ASTM C827 Early Volume Change of Cementitious Mixtures. It does not contain iron, aluminium or other additives which produce non-shrink characteristics by chemical reaction.

This eliminates any subsequent problems of dimensional instability, corrosion or staining. SBD Five Star Grout is designed primarily as a flowing grout but can also be used at a trowellable or dry pack consistency.

### Technical data

All tests carried out at max. water addition of 5 litres at 20°C unless otherwise stated

Water addition	5 litres			
Water content %	16-7%			
Cone flow (CRD-C939)	39 sec			
Table flow (CRD-C227)	77%			
Final set (ASTM C191)	6-7 hours			
Bleeding (ASTM C940)	none			
Short-term expansion (ASTM C827)	1-8%			
Plastic density (kg/m <sup>3</sup> )	2100			
Long-term expansion (CRD-C588)	none			
Compressive strength		<b>5°C</b>	<b>10°C</b>	<b>20°C</b>
	1 day	0	3 N/mm <sup>2</sup>	25 N/mm <sup>2</sup>
	3 day	12 N/mm <sup>2</sup>	14 N/mm <sup>2</sup>	40 N/mm <sup>2</sup>
	7 day	25 N/mm <sup>2</sup>	28 N/mm <sup>2</sup>	55 N/mm <sup>2</sup>
	28 day	38 N/mm <sup>2</sup>	45 N/mm <sup>2</sup>	65 N/mm <sup>2</sup>
Flexural strength (BS 6319: Pt 3)	28 day	9 N/mm <sup>2</sup>		
Tensile strength (BS 6319: Pt 7)	28 day	3.5 N/mm <sup>2</sup>		
Bond strength (grout to concrete)	7 day	1.5 N/mm <sup>2</sup>		
Elastic modulus (BS 1881: Pt 121)	23.3 kN/mm <sup>2</sup>			

### Features and benefits

- ▲ Five Star Grout is shown to be effectively non-shrink by ASTM C827 Early Volume Change of Cementitious Mixtures which, unlike other methods, measures expansion or shrinkage from time of placing.
- ▲ Volume expansion to ASTM C827 when unrestrained is greater than 1.5%.
- ▲ Precision grout suitable for use over a range of temperatures and site conditions.
- ▲ Can be pumped, poured, trowelled or dry packed.
- ▲ Does not contain iron, aluminium or other additives which have not withstood the tests of time.
- ▲ Thermal expansion similar to that of good quality concrete.
- ▲ Good flow properties.
- ▲ Can be applied in thicknesses from 10 mm to 125 mm.
- ▲ Does not significantly lose workability during pot life.
- ▲ Factory blended to eliminate on-site errors.

# Five Star\* Grout

## Preparation

All surfaces should be clean and sound. Concrete surfaces must be free from any contamination including oil, grease, laitance and dust – and for maximum bond the surface should be roughened and pre-soaked with clean water.

Immediately prior to grouting, remove free water including that in bolt holes or recesses.

Metal surfaces must be free from rust, scale, oil or grease but removable metal shims should be lightly oiled.

Ensure bolt holes are free of dust, water or any loose material. Formwork should be well sealed to prevent leakage.

## Mixing

Five Star Grout needs only to be mixed with sufficient water to give consistency required. Mixing should be carried out in a forced action grout mixer or by slow speed drill (450 rpm) with helical attachment.

To obtain the consistency required, add water as follows:

- Dry pack mix: approx. 2.25 litres water per 25 kg bag.
- Trowellable mix: approx 3.5 litres water per 25 kg bag.
- Pourable mix: up to 5 litres water per 25 kg bag.

Avoid entraining excessive quantities of air during mixing.

## Chemical resistance

When properly placed and cured Five Star Grout is a dense low permeability material which does not suffer damage from frost attack and freeze/thaw conditions. The product does not contain any chlorides, sulphates or other harmful chemicals. Its permeability means it is highly durable and resistant to petrol, oils, diesel fuels, anti-freeze liquid and de-icing salts.

## Application

When pouring, the area to be grouted should be shuttered and a header box used to maintain a grout head of 150 – 200 mm during the pour. Machine mixing is recommended to achieve continuous pouring. For large applications Five Star Grout should be placed by pump and has been formulated to give a 35 minute working time. It does not contain metal particles; wear and tear on equipment is similar to conventional sand/cement mixes.

Mixing and placement can be carried out between +5°C and +40°C. In service, Five Star Grout will perform similarly to other cementitious mixes based on Portland cement in the temperature range of -20°C to +150°C.

Continuous grout flow is essential and sufficient grout and water should be available to be mixed to ensure there is no discontinuity of the flow.

Where the thickness of grout is greater than 125 mm use Five Star Repair Concrete.

The grout around the edges of baseplates must be finished flush with the sides by cutting the grout while still "green" after stripping formwork. Cracking due to expansion may result in such areas where there is no restraint.

## Precautions

SBD Five Star Grout is based on Portland cement and good concreting practice with regards to placing and curing especially under winter conditions must be observed. Do not add water above the recommended stated dosages.

Use only clean (potable) water. Avoid leaving unconfined areas of grout proud around bearings etc.

## Packaging

Five Star Grout is supplied in 25 kg polythene lined bags.

## Coverage

For a pourable mix each 25 kg bag produces approximately 14.0 litres of grout i.e. 71 bags per cubic metre. When using a trowellable mix the yield is 13 litres i.e. 77 bags per cubic metre. For estimating purposes, 5% extra should be allowed for spillage during mixing and placing.

## Storage and shelf life

Store in a cool dry place. Shelf life in correct storage conditions for sealed bags is approximately 12 months.

## Health and safety

Contains cement. Avoid contact with skin, eyes and body fluids (e.g. sweat or eye fluids). Wear suitable protective clothing and rubber or polythene gloves when mixing and applying. Avoid raising and inhaling dust.

In the case of contact with the skin or eyes, wash immediately with plenty of clean water and seek medical attention if discomfort continues.

**For further information please refer to the weber sbd Safe Handling Guide.**

## Technical services

**weber sbd's** Customer Services Department has a team of experienced advisors available to provide on-site advice both at the specification stage and during application. Detailed specifications can be provided for specific projects or more general works. Site visits and on-site demonstrations can be arranged on request.

### Technical helpline

**Tel:** (01525) 722110  
**Fax:** (01525) 718988

## Sales enquiries

**weber sbd** products are distributed throughout the UK through selected stockists and distributors. For UK sales enquiries and overseas projects, contact **weber sbd's** Sales office.

### Sales office

**Tel:** (01525) 722100  
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